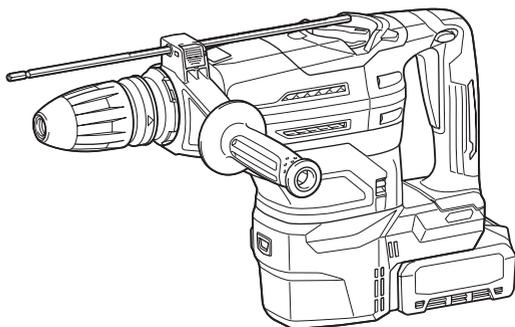


INSTRUCTION MANUAL



# Cordless Rotary Hammer

## HR005G



Read before use.

# SPECIFICATIONS

<b>Model:</b>		<b>HR005G</b>
Capacities	Carbide-tipped bit	40 mm
	Core bit	105 mm
No load speed (RPM)		250 - 500 min <sup>-1</sup>
Blows per minute		1,450 - 2,900 min <sup>-1</sup>
Overall length	with BL4025	484 mm
	with BL4040	500 mm
Rated voltage		D.C. 36 V - 40 V max
Net weight		7.4 - 8.2 kg

- Due to our continuing program of research and development, the specifications herein are subject to change without notice.
- Specifications and battery cartridge may differ from country to country.
- The weight may differ depending on the attachment(s), including the battery cartridge. The lightest and heaviest combinations, according to EPTA-Procedure 01/2014, are shown in the table.

## Applicable battery cartridge and charger

Battery cartridge	BL4020 / BL4025 / BL4040* / BL4050F* * : Recommended battery
Charger	DC40RA / DC40RB / DC40RC

- Some of the battery cartridges and chargers listed above may not be available depending on your region of residence.

**⚠ WARNING: Only use the battery cartridges and chargers listed above.** Use of any other battery cartridges and chargers may cause injury and/or fire.

## Symbols

The followings show the symbols which may be used for the equipment. Be sure that you understand their meaning before use.



Read instruction manual.



Only for EU countries  
Do not dispose of electric equipment or battery pack together with household waste material!  
In observance of the European Directives, on Waste Electric and Electronic Equipment and Batteries and Accumulators and Waste Batteries and Accumulators and their implementation in accordance with national laws, electric equipment and batteries and battery pack(s) that have reached the end of their life must be collected separately and returned to an environmentally compatible recycling facility.

## Intended use

The tool is intended for hammer drilling and drilling in brick, concrete and stone as well as for chiselling work.

## Noise

The typical A-weighted noise level determined according to EN60745-2-6:

Sound pressure level ( $L_{PA}$ ) : 91 dB(A)

Sound power level ( $L_{WA}$ ) : 102 dB (A)

Uncertainty (K) : 3 dB(A)

**NOTE:** The declared noise emission value(s) has been measured in accordance with a standard test method and may be used for comparing one tool with another.

**NOTE:** The declared noise emission value(s) may also be used in a preliminary assessment of exposure.

**⚠ WARNING: Wear ear protection.**

**⚠ WARNING: The noise emission during actual use of the power tool can differ from the declared value(s) depending on the ways in which the tool is used especially what kind of workpiece is processed.**

**⚠ WARNING: Be sure to identify safety measures to protect the operator that are based on an estimation of exposure in the actual conditions of use (taking account of all parts of the operating cycle such as the times when the tool is switched off and when it is running idle in addition to the trigger time).**

## Vibration

The vibration total value (tri-axial vector sum) determined according to EN60745-2-6:

Work mode: hammer drilling into concrete

Vibration emission ( $a_{n, HD}$ ): 5.0 m/s<sup>2</sup>

Uncertainty (K): 1.5 m/s<sup>2</sup>

Work mode: chiselling function with side grip

Vibration emission ( $a_{n, ched}$ ): 4.0 m/s<sup>2</sup>

Uncertainty (K): 1.5 m/s<sup>2</sup>

Work mode: chiselling function with side handle

Vibration emission ( $a_{n, ched}$ ): 4.0 m/s<sup>2</sup>

Uncertainty (K): 1.5 m/s<sup>2</sup>

**NOTE:** The declared vibration total value(s) has been measured in accordance with a standard test method and may be used for comparing one tool with another.

**NOTE:** The declared vibration total value(s) may also be used in a preliminary assessment of exposure.

**⚠ WARNING:** The vibration emission during actual use of the power tool can differ from the declared value(s) depending on the ways in which the tool is used especially what kind of workpiece is processed.

**⚠ WARNING:** Be sure to identify safety measures to protect the operator that are based on an estimation of exposure in the actual conditions of use (taking account of all parts of the operating cycle such as the times when the tool is switched off and when it is running idle in addition to the trigger time).

## EC Declaration of Conformity

### For European countries only

The EC declaration of conformity is included as Annex A to this instruction manual.

# SAFETY WARNINGS

## General power tool safety warnings

**⚠ WARNING:** Read all safety warnings, instructions, illustrations and specifications provided with this power tool. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.

## Save all warnings and instructions for future reference.

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

### Work area safety

1. **Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
2. **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.

3. **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

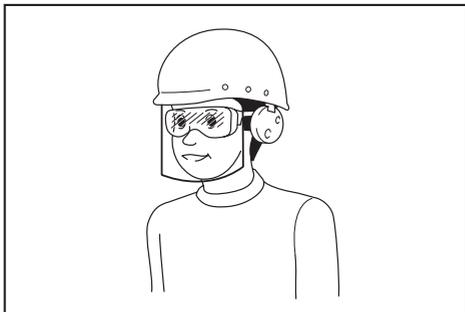
### Electrical safety

1. **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
2. **Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
3. **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
4. **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
5. **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
6. **If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply.** Use of an RCD reduces the risk of electric shock.
7. **Power tools can produce electromagnetic fields (EMF) that are not harmful to the user.** However, users of pacemakers and other similar medical devices should contact the maker of their device and/or doctor for advice before operating this power tool.

### Personal safety

1. **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
2. **Use personal protective equipment. Always wear eye protection.** Protective equipment such as a dust mask, non-skid safety shoes, hard hat or hearing protection used for appropriate conditions will reduce personal injuries.
3. **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.** Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
4. **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
5. **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
6. **Dress properly. Do not wear loose clothing or jewellery. Keep your hair and clothing away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.

7. **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of dust collection can reduce dust-related hazards.
8. **Do not let familiarity gained from frequent use of tools allow you to become complacent and ignore tool safety principles.** A careless action can cause severe injury within a fraction of a second.
9. **Always wear protective goggles to protect your eyes from injury when using power tools.** The goggles must comply with ANSI Z87.1 in the USA, EN 166 in Europe, or AS/NZS 1336 in Australia/New Zealand. In Australia/New Zealand, it is legally required to wear a face shield to protect your face, too.
7. **Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.
8. **Keep handles and grasping surfaces dry, clean and free from oil and grease.** Slippery handles and grasping surfaces do not allow for safe handling and control of the tool in unexpected situations.
9. **When using the tool, do not wear cloth work gloves which may be entangled.** The entanglement of cloth work gloves in the moving parts may result in personal injury.



It is an employer's responsibility to enforce the use of appropriate safety protective equipments by the tool operators and by other persons in the immediate working area.

#### Power tool use and care

1. **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
2. **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
3. **Disconnect the plug from the power source and/or remove the battery pack, if detachable, from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
4. **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
5. **Maintain power tools and accessories. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.
6. **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.

#### Battery tool use and care

1. **Recharge only with the charger specified by the manufacturer.** A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.
2. **Use power tools only with specifically designated battery packs.** Use of any other battery packs may create a risk of injury and fire.
3. **When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws or other small metal objects, that can make a connection from one terminal to another.** Shorting the battery terminals together may cause burns or a fire.
4. **Under abusive conditions, liquid may be ejected from the battery; avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help.** Liquid ejected from the battery may cause irritation or burns.
5. **Do not use a battery pack or tool that is damaged or modified.** Damaged or modified batteries may exhibit unpredictable behaviour resulting in fire, explosion or risk of injury.
6. **Do not expose a battery pack or tool to fire or excessive temperature.** Exposure to fire or temperature above 130 °C may cause explosion.
7. **Follow all charging instructions and do not charge the battery pack or tool outside the temperature range specified in the instructions.** Charging improperly or at temperatures outside the specified range may damage the battery and increase the risk of fire.

#### Service

1. **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.
2. **Never service damaged battery packs.** Service of battery packs should only be performed by the manufacturer or authorized service providers.
3. **Follow instruction for lubricating and changing accessories.**

## CORDLESS ROTARY HAMMER SAFETY WARNINGS

1. **Wear ear protectors.** Exposure to noise can cause hearing loss.
2. **Use auxiliary handle(s), if supplied with the tool.** Loss of control can cause personal injury.
3. **Hold power tool by insulated gripping surfaces, when performing an operation where the cutting accessory may contact hidden wiring.** Cutting accessory contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.
4. **Wear a hard hat (safety helmet), safety glasses and/or face shield. Ordinary eye or sun glasses are NOT safety glasses. It is also highly recommended that you wear a dust mask and thickly padded gloves.**
5. **Be sure the bit is secured in place before operation.**
6. **Under normal operation, the tool is designed to produce vibration. The screws can come loose easily, causing a breakdown or accident. Check tightness of screws carefully before operation.**
7. **In cold weather or when the tool has not been used for a long time, let the tool warm up for a while by operating it under no load. This will loosen up the lubrication. Without proper warm-up, hammering operation is difficult.**
8. **Always be sure you have a firm footing. Be sure no one is below when using the tool in high locations.**
9. **Hold the tool firmly with both hands.**
10. **Keep hands away from moving parts.**
11. **Do not leave the tool running. Operate the tool only when hand-held.**
12. **Do not point the tool at any one in the area when operating. The bit could fly out and injure someone seriously.**
13. **Do not touch the bit, parts close to the bit, or workpiece immediately after operation; they may be extremely hot and could burn your skin.**
14. **Some material contains chemicals which may be toxic. Take caution to prevent dust inhalation and skin contact. Follow material supplier safety data.**
15. **Always be sure that the tool is switched off and the battery cartridge and the bit are removed before handing the tool to other person.**
16. **Before operation, make sure that there is no buried object such as electric pipe, water pipe or gas pipe in the working area. Otherwise, the drill bit/chisel may touch them, resulting an electric shock, electrical leakage or gas leak.**
17. **Do not operate the tool at no-load unnecessarily.**

## SAVE THESE INSTRUCTIONS.

**⚠ WARNING:** DO NOT let comfort or familiarity with product (gained from repeated use) replace strict adherence to safety rules for the subject product. MISUSE or failure to follow the safety rules stated in this instruction manual may cause serious personal injury.

## Important safety instructions for battery cartridge

1. **Before using battery cartridge, read all instructions and cautionary markings on (1) battery charger, (2) battery, and (3) product using battery.**
2. **Do not disassemble or tamper the battery cartridge.** It may result in a fire, excessive heat, or explosion.
3. **If operating time has become excessively shorter, stop operating immediately. It may result in a risk of overheating, possible burns and even an explosion.**
4. **If electrolyte gets into your eyes, rinse them out with clear water and seek medical attention right away. It may result in loss of your eyesight.**
5. **Do not short the battery cartridge:**
  - (1) **Do not touch the terminals with any conductive material.**
  - (2) **Avoid storing battery cartridge in a container with other metal objects such as nails, coins, etc.**
  - (3) **Do not expose battery cartridge to water or rain.**

**A battery short can cause a large current flow, overheating, possible burns and even a breakdown.**
6. **Do not store and use the tool and battery cartridge in locations where the temperature may reach or exceed 50 °C (122 °F).**
7. **Do not incinerate the battery cartridge even if it is severely damaged or is completely worn out. The battery cartridge can explode in a fire.**
8. **Do not nail, cut, crush, throw, drop the battery cartridge, or hit against a hard object to the battery cartridge.** Such conduct may result in a fire, excessive heat, or explosion.
9. **Do not use a damaged battery.**
10. **The contained lithium-ion batteries are subject to the Dangerous Goods Legislation requirements.**

For commercial transports e.g. by third parties, forwarding agents, special requirement on packaging and labeling must be observed.  
For preparation of the item being shipped, consulting an expert for hazardous material is required. Please also observe possibly more detailed national regulations.  
Tape or mask off open contacts and pack up the battery in such a manner that it cannot move around in the packaging.
11. **When disposing the battery cartridge, remove it from the tool and dispose of it in a safe place. Follow your local regulations relating to disposal of battery.**
12. **Use the batteries only with the products specified by Makita.** Installing the batteries to non-compliant products may result in a fire, excessive heat, explosion, or leak of electrolyte.
13. **If the tool is not used for a long period of time, the battery must be removed from the tool.**

14. During and after use, the battery cartridge may take on heat which can cause burns or low temperature burns. Pay attention to the handling of hot battery cartridges.
15. Do not touch the terminal of the tool immediately after use as it may get hot enough to cause burns.
16. Do not allow chips, dust, or soil stuck into the terminals, holes, and grooves of the battery cartridge. It may result in poor performance or breakdown of the tool or battery cartridge.
17. Unless the tool supports the use near high-voltage electrical power lines, do not use the battery cartridge near a high-voltage electrical power lines. It may result in a malfunction or breakdown of the tool or battery cartridge.
18. Keep the battery away from children.

## SAVE THESE INSTRUCTIONS.

**⚠ CAUTION:** Only use genuine Makita batteries. Use of non-genuine Makita batteries, or batteries that have been altered, may result in the battery bursting causing fires, personal injury and damage. It will also void the Makita warranty for the Makita tool and charger.

## Tips for maintaining maximum battery life

1. Charge the battery cartridge before completely discharged. Always stop tool operation and charge the battery cartridge when you notice less tool power.
2. Never recharge a fully charged battery cartridge. Overcharging shortens the battery service life.
3. Charge the battery cartridge with room temperature at 10 °C - 40 °C (50 °F - 104 °F). Let a hot battery cartridge cool down before charging it.
4. When not using the battery cartridge, remove it from the tool or the charger.
5. Charge the battery cartridge if you do not use it for a long period (more than six months).

## Important safety instructions for wireless unit

1. Do not disassemble or tamper with the wireless unit.
2. Keep the wireless unit away from young children. If accidentally swallowed, seek medical attention immediately.
3. Use the wireless unit only with Makita tools.
4. Do not expose the wireless unit to rain or wet conditions.
5. Do not use the wireless unit in places where the temperature exceeds 50°C (122°F).
6. Do not operate the wireless unit in places where medical instruments, such as heart pace makers are nearby.
7. Do not operate the wireless unit in places where automated devices are nearby. If operated, automated devices may develop malfunction or error.

8. Do not operate the wireless unit in places under high temperature or places where static electricity or electrical noise could be generated.
9. The wireless unit can produce electromagnetic fields (EMF) but they are not harmful to the user.
10. The wireless unit is an accurate instrument. Be careful not to drop or strike the wireless unit.
11. Avoid touching the terminal of the wireless unit with bare hands or metallic materials.
12. Always remove the battery on the product when installing the wireless unit into it.
13. When opening the lid of the slot, avoid the place where dust and water may come into the slot. Always keep the inlet of the slot clean.
14. Always insert the wireless unit in the correct direction.
15. Do not press the wireless activation button on the wireless unit too hard and/or press the button with an object with a sharp edge.
16. Always close the lid of the slot when operating.
17. Do not remove the wireless unit from the slot while the power is being supplied to the tool. Doing so may cause a malfunction of the wireless unit.
18. Do not remove the sticker on the wireless unit.
19. Do not put any sticker on the wireless unit.
20. Do not leave the wireless unit in a place where static electricity or electrical noise could be generated.
21. Do not leave the wireless unit in a place subject to high heat, such as a car sitting in the sun.
22. Do not leave the wireless unit in a dusty or powdery place or in a place corrosive gas could be generated.
23. Sudden change of the temperature may bedew the wireless unit. Do not use the wireless unit until the dew is completely dried.
24. When cleaning the wireless unit, gently wipe with a dry soft cloth. Do not use benzine, thinner, conductive grease or the like.
25. When storing the wireless unit, keep it in the supplied case or a static-free container.
26. Do not insert any devices other than Makita wireless unit into the slot on the tool.
27. Do not use the tool with the lid of the slot damaged. Water, dust, and dirt come into the slot may cause malfunction.
28. Do not pull and/or twist the lid of the slot more than necessary. Restore the lid if it comes off from the tool.
29. Replace the lid of the slot if it is lost or damaged.

## SAVE THESE INSTRUCTIONS.

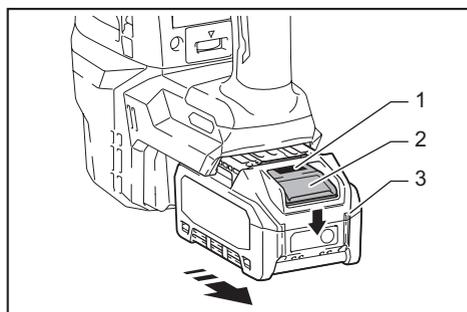
# FUNCTIONAL DESCRIPTION

**CAUTION:** Always be sure that the tool is switched off and the battery cartridge is removed before adjusting or checking function on the tool.

## Installing or removing battery cartridge

**CAUTION:** Always switch off the tool before installing or removing of the battery cartridge.

**CAUTION:** Hold the tool and the battery cartridge firmly when installing or removing battery cartridge. Failure to hold the tool and the battery cartridge firmly may cause them to slip off your hands and result in damage to the tool and battery cartridge and a personal injury.



► 1. Red indicator 2. Button 3. Battery cartridge

To remove the battery cartridge, slide it from the tool while sliding the button on the front of the cartridge.

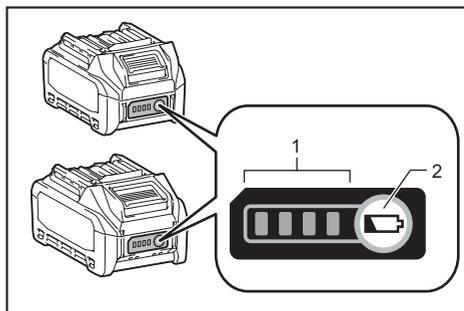
To install the battery cartridge, align the tongue on the battery cartridge with the groove in the housing and slip it into place. Insert it all the way until it locks in place with a little click. If you can see the red indicator on the upper side of the button, it is not locked completely.

**CAUTION:** Always install the battery cartridge fully until the red indicator cannot be seen. If not, it may accidentally fall out of the tool, causing injury to you or someone around you.

**CAUTION:** Do not install the battery cartridge forcibly. If the cartridge does not slide in easily, it is not being inserted correctly.

## Indicating the remaining battery capacity

Press the check button on the battery cartridge to indicate the remaining battery capacity. The indicator lamps light up for a few seconds.



► 1. Indicator lamps 2. Check button

Indicator lamps			Remaining capacity
Lighted	Off	Blinking	
■ ■ ■ ■			75% to 100%
■ ■ ■ □			50% to 75%
■ ■ □ □			25% to 50%
■ □ □ □			0% to 25%
▣ □ □ □			Charge the battery.
■ ■ □ □			The battery may have malfunctioned.
□ □ ■ ■			

**NOTE:** Depending on the conditions of use and the ambient temperature, the indication may differ slightly from the actual capacity.

**NOTE:** The first (far left) indicator lamp will blink when the battery protection system works.

## Tool / battery protection system

The tool is equipped with a tool/battery protection system. This system automatically cuts off power to the motor to extend tool and battery life. The tool will automatically stop during operation if the tool or battery is placed under one of the following conditions:

### Overload protection

When the tool or battery is operated in a manner that causes it to draw an abnormally high current, the tool automatically stops without any indication. In this situation, turn the tool off and stop the application that caused the tool to become overloaded. Then turn the tool on to restart.

### Overheat protection

When the tool or battery is overheated, the tool stops automatically and the lamp blinks. In this case, let the tool and battery cool before turning the tool on again.

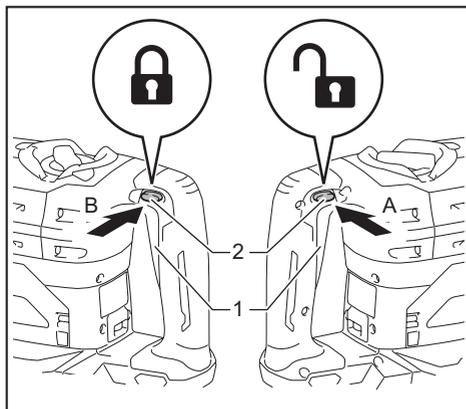
### Overdischarge protection

When the battery capacity is not enough, the tool stops automatically. In this case, remove the battery from the tool and charge the battery.

## Switch action

**⚠WARNING:** Before installing the battery cartridge into the tool, always check to see that the switch trigger actuates properly and returns to the "OFF" position when released.

**⚠CAUTION:** When not operating the tool, depress the trigger-lock button from  side to lock the switch trigger in the OFF position.

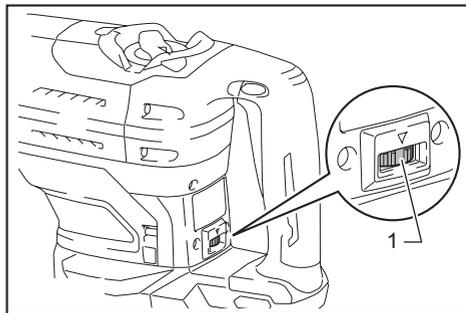


► 1. Switch trigger 2. Trigger-lock button

To prevent the switch trigger from accidentally pulled, the trigger-lock button is provided. To start the tool, depress the trigger-lock button from A side and pull the switch trigger. Release the switch trigger to stop. After use, press in the trigger-lock button from B side.

## Speed change

The revolutions and blows per minute can be adjusted by turning the adjusting dial. The dial is marked 1 (lowest speed) to 5 (full speed).



► 1. Adjusting dial

Refer to the table below for the relationship between the number on the adjusting dial and the revolutions and blows per minute.

Number	Revolutions per minute	Blows per minute
5	500	2900
4	470	2700
3	380	2150
2	290	1650
1	250	1450

**⚠CAUTION:** Do not turn the adjusting dial when the tool is running. Failure to do so may result in the loss of control of the tool and cause an injury.

**NOTICE:** If the tool is operated continuously at low speed for a long time, the motor will get overloaded, resulting in tool malfunction.

**NOTICE:** The speed adjusting dial can be turned only as far as 5 and back to 1. Do not force it past 5 or 1, or the speed adjusting function may no longer work.

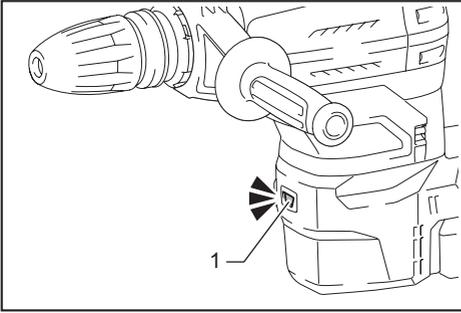
### NOTE: Soft no-load rotation function

When the speed adjusting dial is set to "3" or higher, the tool automatically reduces the speed at no-load to reduce the vibration under no-load.

Once operation starts with a bit against concrete, blows per minute increase and reach the numbers as shown in the table.

When temperature is low, the tool may not have this function even with the motor rotating.

## Lighting up the front lamp



► 1. Lamp

**CAUTION:** Do not look in the light or see the source of light directly.

Pull the switch trigger to light up the lamp. The lamp keeps on lighting while the switch trigger is being pulled. The lamp goes out approximately 10 seconds after releasing the switch trigger.

**NOTICE:** If the lamp goes off after blinking for a few seconds, the active feedback sensing technology is not working properly. Ask your local Makita Service Center for repair.

**NOTE:** Use a dry cloth to wipe the dirt off the lens of the lamp. Be careful not to scratch the lens of lamp, or it may lower the illumination.

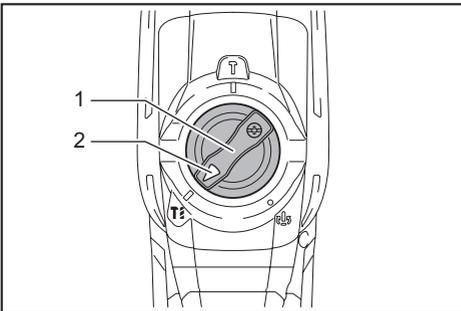
## Selecting the action mode

**NOTICE:** Do not rotate the action mode changing knob when the tool is running. The tool will be damaged.

**NOTICE:** To avoid rapid wear on the mode change mechanism, be sure that the action mode changing knob is always positively located in one of the three action mode positions.

## Rotation with hammering

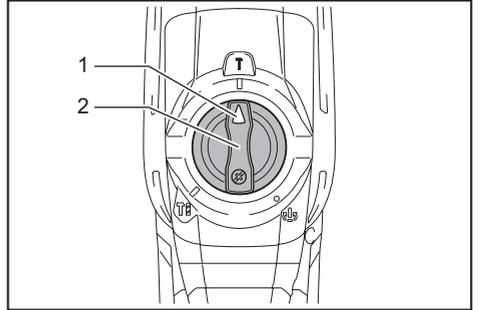
For drilling in concrete, masonry, etc., rotate the action mode changing knob to the  symbol. Use a carbide-tipped drill bit.



► 1. Action mode changing knob 2. Pointer

## Hammering only

For chipping, scaling or demolition operations, rotate the action mode changing knob to the  symbol. Use a bull point, cold chisel, scaling chisel, etc.



► 1. Pointer 2. Action mode changing knob

## Torque limiter

**NOTICE:** As soon as the torque limiter actuates, switch off the tool immediately. This will help prevent premature wear of the tool.

**NOTICE:** Drill bits such as hole saw, which tend to pinch or catch easily in the hole, are not appropriate for this tool. This is because they will cause the torque limiter to actuate too frequently.

The torque limiter will actuate when a certain torque level is reached. The motor will disengage from the output shaft. When this happens, the drill bit will stop turning.

## Electronic function

The tool is equipped with the electronic functions for easy operation.

## Constant speed control

The speed control function provides the constant rotation speed regardless of load conditions.

## Soft start

The soft-start function minimizes start-up shock, and makes the machine start smoothly.

## Active Feedback sensing Technology

If the tool body suddenly rotates at the specified acceleration due to the drill bit locking, etc., the motor is forcibly stopped to reduce the burden on the wrist.

**NOTE:** The active feedback sensing technology function does not work if the acceleration does not reach the specified one.

**NOTE:** The active feedback sensing technology function also actuates just when the bit simply swung at the specified acceleration in any operation.

In this case, release the switch trigger, and then pull the switch trigger to restart the tool.

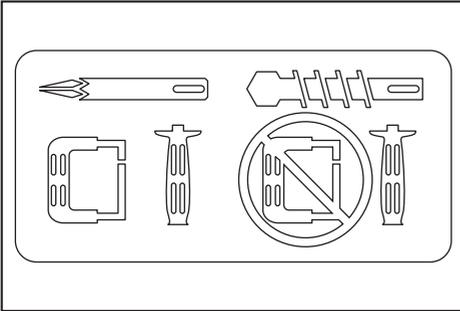
## Electric brake

This tool is equipped with an electric brake. If the tool consistently fails to quickly stop after the switch trigger is released, have the tool serviced at a Makita service center.

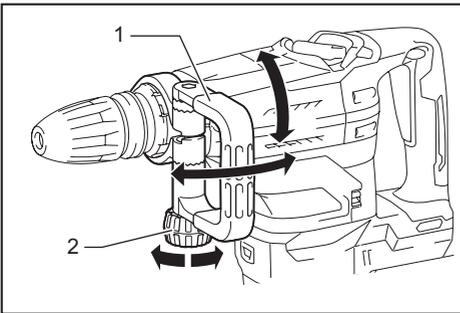
## ASSEMBLY

**CAUTION:** Always be sure that the tool is switched off and the battery cartridge is removed before carrying out any work on the tool.

### Side handle



**CAUTION:** Use the side handle only when chipping, scaling or demolishing. Do not use it when drilling in concrete, masonry, etc. The tool cannot be held properly with this side handle when drilling.



► 1. Side handle 2. Clamp nut

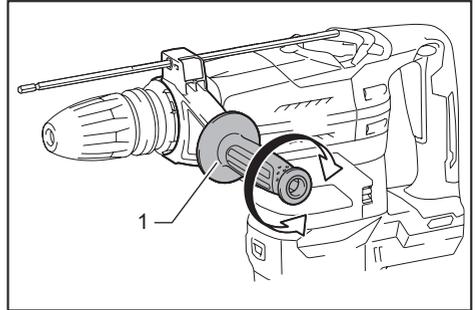
The side handle can be swung in a vertical direction and secured at any desired position. It can also be adjusted at eight steps back and forth in a horizontal direction. Loosen the clamp nut to swing the side handle to a desired position, and then tighten the clamp nut securely.

### Side grip (auxiliary handle)

**CAUTION:** Always use the side grip to ensure safe operation.

**CAUTION:** After installing or adjusting the side grip, make sure that the side grip is firmly secured.

The side grip can be swung, allowing easy handling of the tool in any position. Loosen the side grip by turning it counterclockwise, swing it to the desired position and then tighten it by turning clockwise.



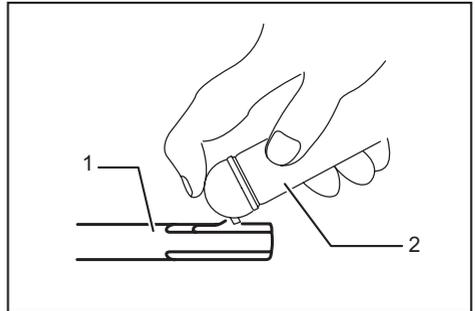
► 1. Side grip

### Installing or removing drill bit

#### Grease

Clean the shank end of the bit and apply grease before installing the bit.

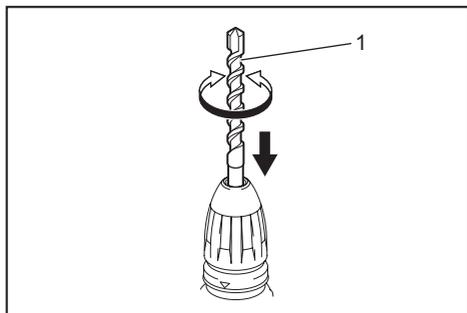
Coat the shank end of the bit beforehand with a small amount of grease (about 0.5 - 1 g). This chuck lubrication assures smooth action and longer service life.



► 1. Shank end 2. Grease

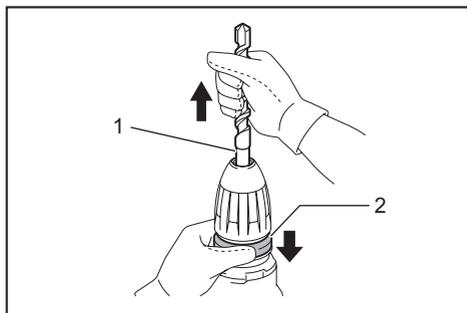
Insert the drill bit into the tool. Turn the drill bit and push it in until it engages.

After installing the drill bit, always make sure that the drill bit is securely held in place by trying to pull it out.



► 1. Drill bit

To remove the drill bit, pull the chuck cover down all the way and pull the drill bit out.

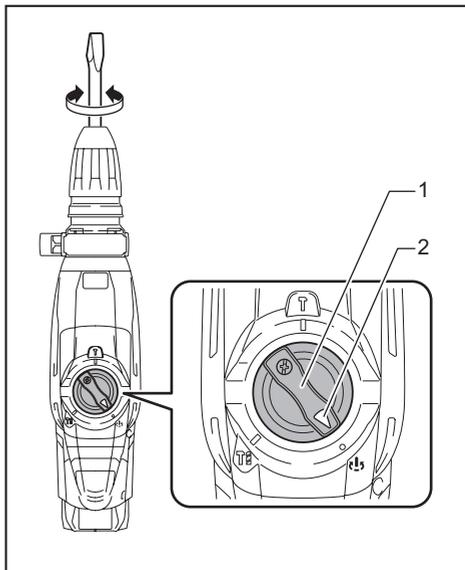


► 1. Drill bit 2. Chuck cover

## Chisel angle (when chipping, scaling or demolishing)

The chisel can be secured at the desired angle.

To change the chisel angle, rotate the action mode changing knob to the  symbol. Turn the chisel to the desired angle.



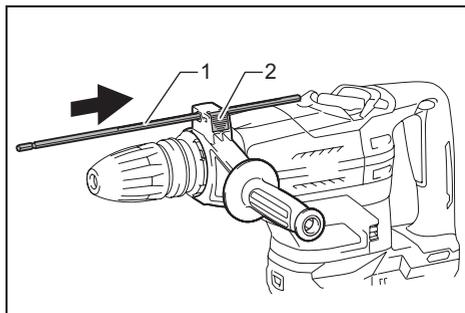
► 1. Action mode changing knob 2. Pointer

Rotate the action mode changing knob to the  symbol. Then make sure that the chisel is securely held in place by turning it slightly.

## Depth gauge

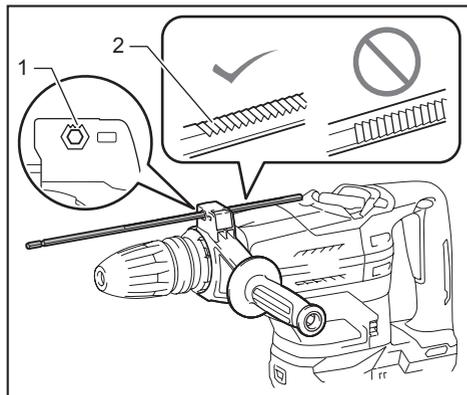
The depth gauge is convenient for drilling holes of uniform depth.

Press and hold the lock button, and then insert the depth gauge into the hex hole.



► 1. Depth gauge 2. Lock button

Make sure that the toothed side of the depth gauge faces the marking.



- 1. Marking 2. Toothed side

Adjust the depth gauge by moving it back and forth while pressing the lock button. After the adjustment, release the lock button to lock the depth gauge.

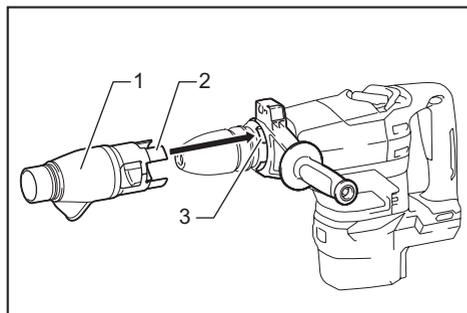
**NOTE:** Make sure that the depth gauge does not touch the main body of the tool when attaching it.

## Dust extractor attachment

*Optional accessory*

### Installing the dust extractor attachment

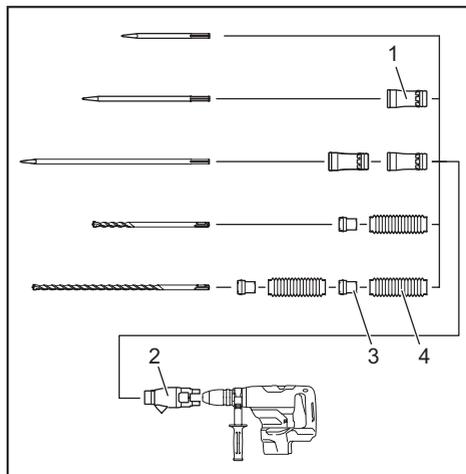
1. Loosen the side grip on the tool.
2. Install the dust cover so that the claws of the dust cover fit in the grooves between the tool and the side grip.



- 1. Dust cover 2. Claw 3. Groove

3. Tighten the side grip securely.

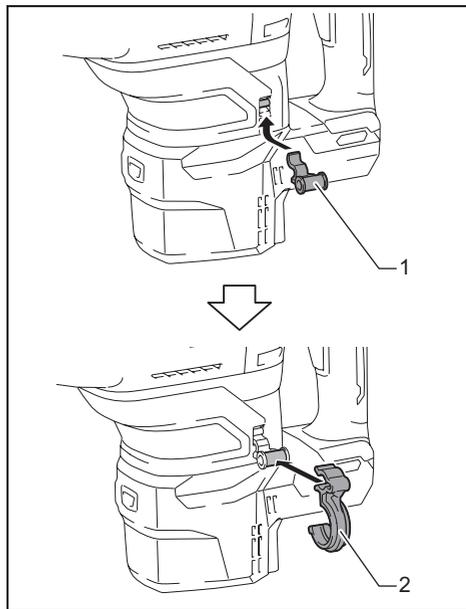
4. Set the suitable bellows or dust cover extension for your work. When you use bellows, attach the joint to its top. When you stack two bellows, connect them with the joint.



- 1. Dust cover extension 2. Dust cover 3. Joint 4. Bellows

### Connecting the tool to the vacuum cleaner

1. Attach the holder joint to the tool, and then attach the hose holder to the holder joint.



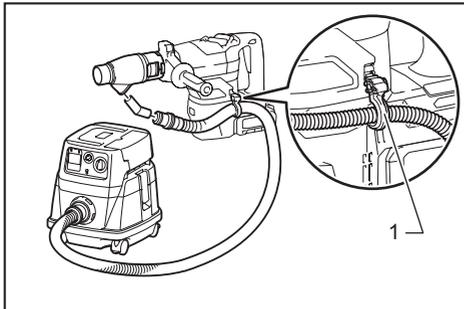
- 1. Holder joint 2. Hose holder

**NOTE:** The hose joint can be attached to either side of the tool.

**⚠ WARNING:** Use the mounting part of the tool only for attaching the holder joint.

Using the mounting part for any other purpose may cause an unexpected accident.

2. Fix the hose to the hose holder.

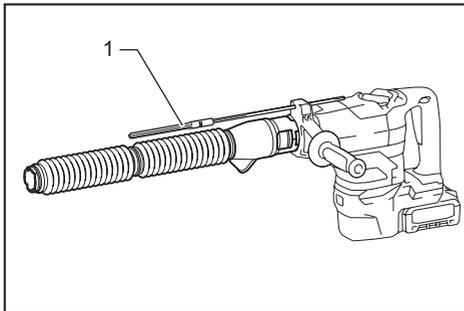


- ▶ 1. Hose holder

**NOTE:** Use joint 25 to connect the hose and the dust cover if necessary.

## Using depth gauge for drilling operation

When you stack two bellows, attach the depth gauge extension to the depth gauge.



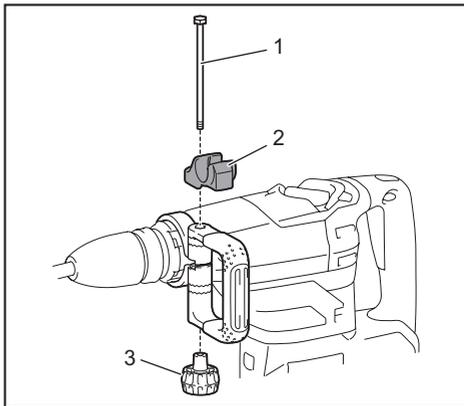
- ▶ 1. Depth gauge extension

## Dust extractor attachment (for hammering only)

### Optional accessory

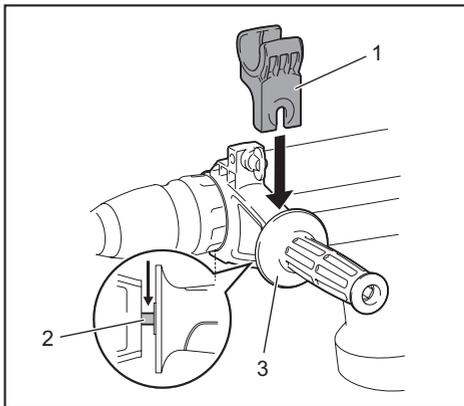
1. Install the hose holder (A/B).

When the side handle is installed to tool, loosen the clamp nut, and then remove the hex bolt. Install the hose holder (A) between the hex bolt and the clamp nut by tightening the clamp nut firmly.



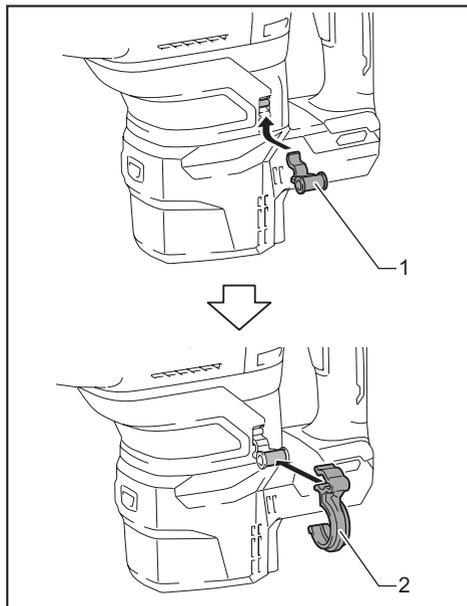
- ▶ 1. Hex bolt 2. Hose holder (A) 3. Clamp nut

When the side grip is installed to the tool, loosen the side grip, mount the hose holder (B) to the shaft, and then tighten the side grip firmly.



- ▶ 1. Hose holder (B) 2. Shaft 3. Side grip

2. Attach the holder joint to the tool, and then attach the hose holder (C) to the holder joint.



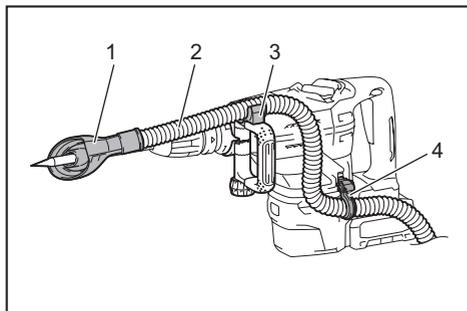
- 1. Holder joint 2. Hose holder (C)

**NOTE:** The hose joint can be attached to either side of the tool.

**WARNING:** Use the mounting part of the tool only for attaching the holder joint.

Using the mounting part for any other purpose may cause an unexpected accident.

3. Attach the dust cover and the hose to the tool, and then fix the hose to the hose holders.

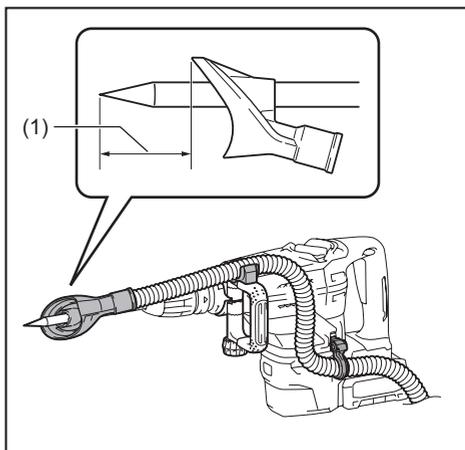


- 1. Dust cover 2. Hose 3. Hose holder (A/B) 4. Hose holder (C)

4. Connect the hose to the hose of the vacuum cleaner with the hose joint.

**NOTE:** If the hose is not included, attach the dust cover to the cleaner's hose or attach it to Makita's hose  $\varnothing 28$ .

5. Adjust the distance between the dust cover and the tip of the chisel or bull point. The recommended distance is 30 mm to 100 mm.



- (1) 30 mm to 100 mm

## OPERATION

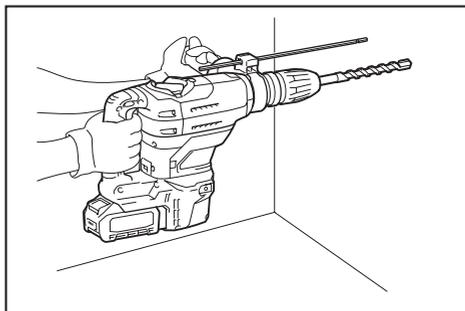
**CAUTION:** Always use the side handle / side grip (auxiliary handle) and firmly hold the tool by both side handle / side grip and switch handle during operations.

**CAUTION:** Always make sure that the workpiece is secured before operation. Failure to properly secure the workpiece may cause the workpiece to move resulting in injury.

**CAUTION:** Do not pull the tool out forcibly even the bit gets stuck. Loss of control may cause injury.

**CAUTION:** Do not leave the tool stabbed in the workpiece. Otherwise the tool may start unintentionally and cause an injury.

**NOTE:** If the battery cartridge is in low temperature, the tool's capability may not be fully obtained. In this case, warm up the battery cartridge by using the tool with no load for a while to fully obtain the tool's capability.



## Hammer drilling operation

**CAUTION:** There is tremendous and sudden twisting force exerted on the tool/drill bit at the time of hole break-through, when the hole becomes clogged with chips and particles, or when striking reinforcing rods embedded in the concrete. **Always use the side grip (auxiliary handle) and firmly hold the tool by both side grip and switch handle during operations.** Failure to do so may result in the loss of control of the tool and potentially severe injury.

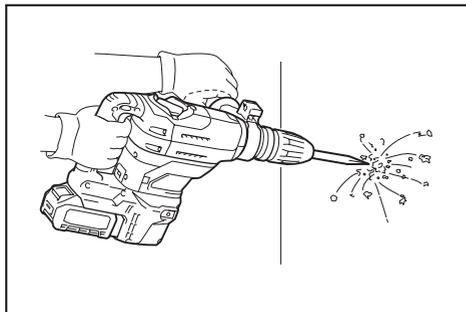
Set the action mode changing knob to the  symbol. Position the drill bit at the desired location for the hole, then pull the switch trigger. Do not force the tool. Light pressure gives best results. Keep the tool in position and prevent it from slipping away from the hole.

Do not apply more pressure when the hole becomes clogged with chips or particles. Instead, run the tool at an idle, then remove the drill bit partially from the hole. By repeating this several times, the hole will be cleaned out and normal drilling may be resumed.

**NOTE:** Eccentricity in the drill bit rotation may occur while operating the tool with no load. The tool automatically centers itself during operation. This does not affect the drilling precision.

## Chipping/Scaling/Demolition

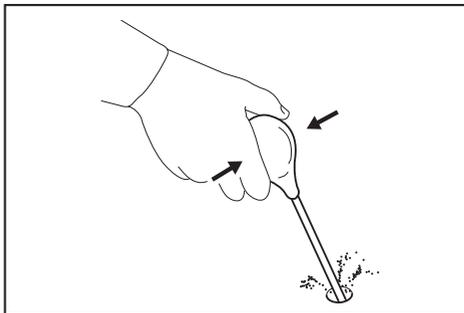
Set the action mode changing knob to the  symbol. Hold the tool firmly with both hands. Turn the tool on and apply slight pressure on the tool so that the tool will not bounce around, uncontrolled. Pressing very hard on the tool will not increase the efficiency.



## Blow-out bulb

### Optional accessory

After drilling the hole, use the blow-out bulb to clean the dust out of the hole.

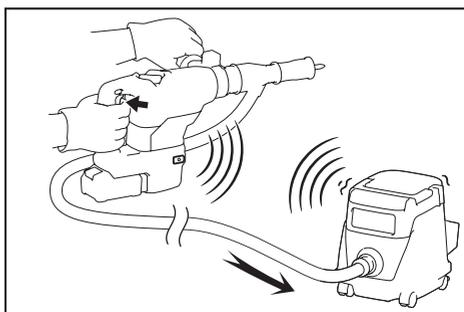


## WIRELESS ACTIVATION FUNCTION

### Optional accessory

### What you can do with the wireless activation function

The wireless activation function enables clean and comfortable operation. By connecting a supported vacuum cleaner to the tool, you can run the vacuum cleaner automatically along with the switch operation of the tool.



To use the wireless activation function, prepare following items:

- A wireless unit (optional accessory)
- A vacuum cleaner which supports the wireless activation function

The overview of the wireless activation function setting is as follows. Refer to each section for detail procedures.

1. Installing the wireless unit
2. Tool registration for the vacuum cleaner
3. Starting the wireless activation function

## Installing the wireless unit

### Optional accessory

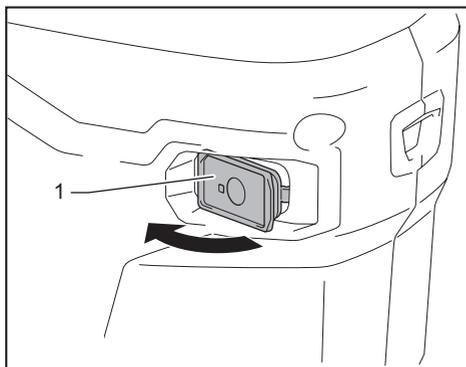
**CAUTION:** Place the tool on a flat and stable surface when installing the wireless unit.

**NOTICE:** Clean the dust and dirt on the tool before installing the wireless unit. Dust or dirt may cause malfunction if it comes into the slot of the wireless unit.

**NOTICE:** To prevent the malfunction caused by static, touch a static discharging material, such as a metal part of the tool, before picking up the wireless unit.

**NOTICE:** When installing the wireless unit, always be sure that the wireless unit is inserted in the correct direction and the lid is completely closed.

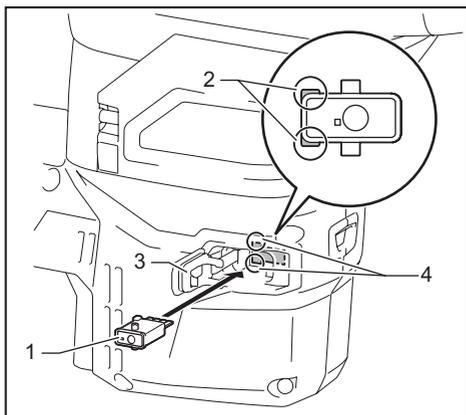
1. Open the lid on the tool as shown in the figure.



- 1. Lid

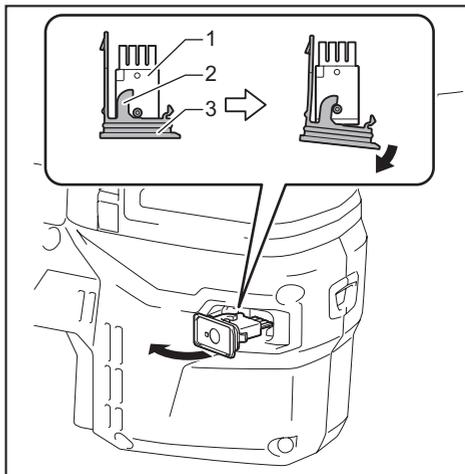
2. Insert the wireless unit to the slot and then close the lid.

When inserting the wireless unit, align the projections with the recessed portions on the slot.



- 1. Wireless unit 2. Projection 3. Lid 4. Recessed portion

When removing the wireless unit, open the lid slowly. The hooks on the back of the lid will lift the wireless unit as you pull up the lid.



- 1. Wireless unit 2. Hook 3. Lid

After removing the wireless unit, keep it in the supplied case or a static-free container.

**NOTICE:** Always use the hooks on the back of the lid when removing the wireless unit. If the hooks do not catch the wireless unit, close the lid completely and open it slowly again.

## Tool registration for the vacuum cleaner

**NOTE:** A Makita vacuum cleaner supporting the wireless activation function is required for the tool registration.

**NOTE:** Finish installing the wireless unit to the tool before starting the tool registration.

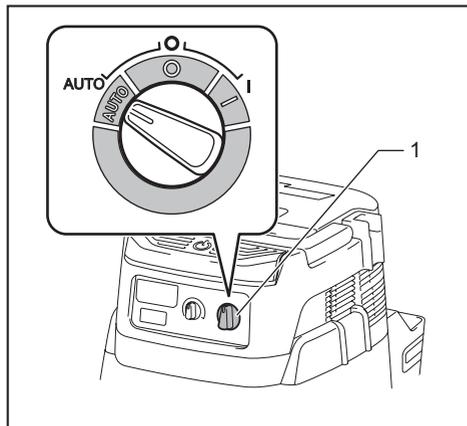
**NOTE:** During the tool registration, do not pull the switch trigger or turn on the power switch on the vacuum cleaner.

**NOTE:** Refer to the instruction manual of the vacuum cleaner, too.

If you wish to activate the vacuum cleaner along with the switch operation of the tool, finish the tool registration beforehand.

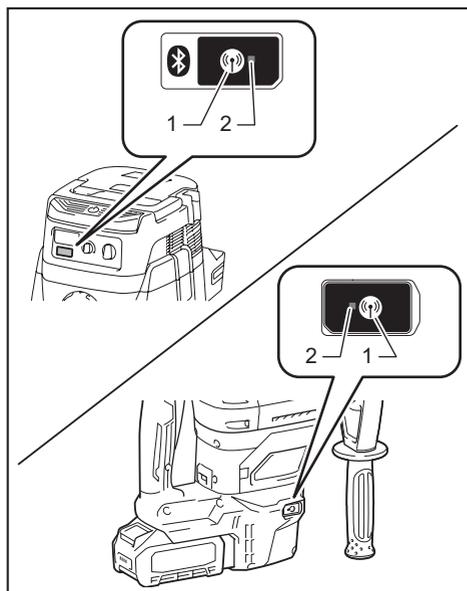
1. Install the batteries to the vacuum cleaner and the tool.

- Set the stand-by switch on the vacuum cleaner to "AUTO".



- 1. Stand-by switch

- Press the wireless activation button on the vacuum cleaner for 3 seconds until the wireless activation lamp blinks in green. And then press the wireless activation button on the tool in the same way.



- 1. Wireless activation button 2. Wireless activation lamp

If the vacuum cleaner and the tool are linked successfully, the wireless activation lamps will light up in green for 2 seconds and start blinking in blue.

**NOTE:** The wireless activation lamps finish blinking in green after 20 seconds elapsed. Press the wireless activation button on the tool while the wireless activation lamp on the cleaner is blinking. If the wireless activation lamp does not blink in green, push the wireless activation button briefly and hold it down again.

**NOTE:** When performing two or more tool registrations for one vacuum cleaner, finish the tool registration one by one.

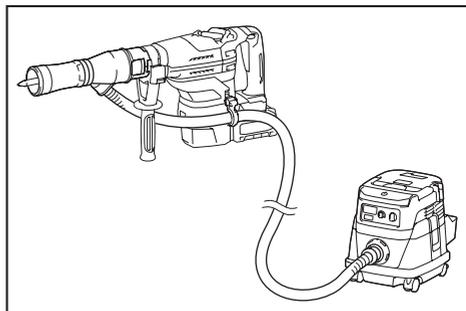
## Starting the wireless activation function

**NOTE:** Finish the tool registration for the vacuum cleaner prior to the wireless activation.

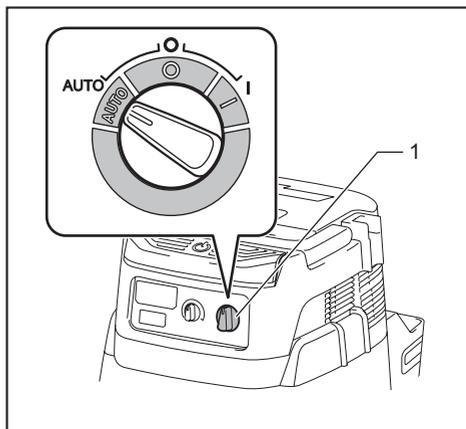
**NOTE:** Refer to the instruction manual of the vacuum cleaner, too.

After registering a tool to the vacuum cleaner, the vacuum cleaner will automatically runs along with the switch operation of the tool.

- Install the wireless unit to the tool.
- Connect the hose of the vacuum cleaner with the tool.

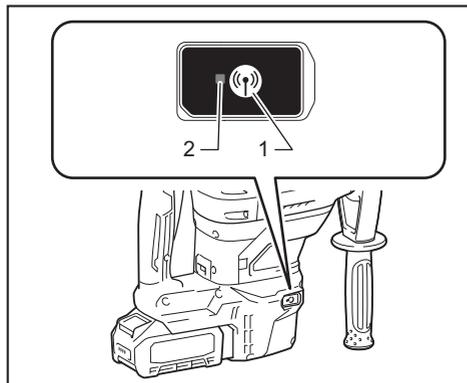


- Set the stand-by switch on the vacuum cleaner to "AUTO".



- 1. Stand-by switch

4. Push the wireless activation button on the tool briefly. The wireless activation lamp will blink in blue.



► 1. Wireless activation button 2. Wireless activation lamp

5. Pull the switch trigger of the tool. Check if the vacuum cleaner runs while the switch trigger is being pulled.

To stop the wireless activation of the vacuum cleaner, push the wireless activation button on the tool.

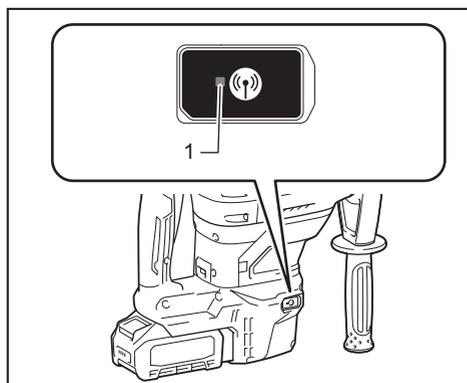
**NOTE:** The wireless activation lamp on the tool will stop blinking in blue when there is no operation for 2 hours. In this case, set the stand-by switch on the vacuum cleaner to "AUTO" and push the wireless activation button on the tool again.

**NOTE:** The vacuum cleaner starts/stops with a delay. There is a time lag when the vacuum cleaner detects a switch operation of the tool.

**NOTE:** The transmission distance of the wireless unit may vary depending on the location and surrounding circumstances.

**NOTE:** When two or more tools are registered to one vacuum cleaner, the vacuum cleaner may start running even if you do not pull the switch trigger because another user is using the wireless activation function.

## Description of the wireless activation lamp status



► 1. Wireless activation lamp

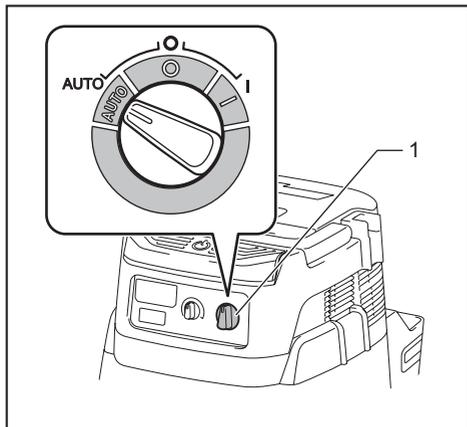
The wireless activation lamp shows the status of the wireless activation function. Refer to the table below for the meaning of the lamp status.

Status	Wireless activation lamp				Description
	Color	<input type="checkbox"/> On	<input type="checkbox"/> Blinking	Duration	
Standby	Blue	<input checked="" type="checkbox"/>	<input type="checkbox"/>	2 hours	The wireless activation of the vacuum cleaner is available. The lamp will automatically turn off when no operation is performed for 2 hours.
		<input type="checkbox"/>	<input checked="" type="checkbox"/>	When the tool is running.	The wireless activation of the vacuum cleaner is available and the tool is running.
Tool registration	Green	<input checked="" type="checkbox"/>	<input type="checkbox"/>	20 seconds	Ready for the tool registration. Waiting for the registration by the vacuum cleaner.
		<input type="checkbox"/>	<input checked="" type="checkbox"/>	2 seconds	The tool registration has been finished. The wireless activation lamp will start blinking in blue.
Cancelling tool registration	Red	<input checked="" type="checkbox"/>	<input type="checkbox"/>	20 seconds	Ready for the cancellation of the tool registration. Waiting for the cancellation by the vacuum cleaner.
		<input type="checkbox"/>	<input checked="" type="checkbox"/>	2 seconds	The cancellation of the tool registration has been finished. The wireless activation lamp will start blinking in blue.
Others	Red	<input type="checkbox"/>	<input type="checkbox"/>	3 seconds	The power is supplied to the wireless unit and the wireless activation function is starting up.
		Off	-	-	The wireless activation of the vacuum cleaner is stopped.

## Cancelling tool registration for the vacuum cleaner

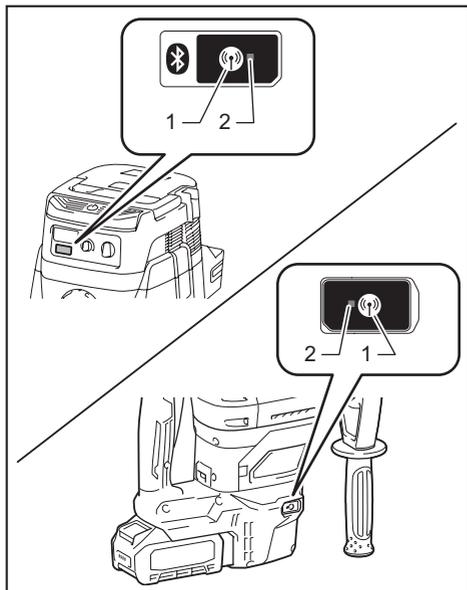
Perform the following procedure when cancelling the tool registration for the vacuum cleaner.

1. Install the batteries to the vacuum cleaner and the tool.
2. Set the stand-by switch on the vacuum cleaner to "AUTO".



► 1. Stand-by switch

3. Press the wireless activation button on the vacuum cleaner for 6 seconds. The wireless activation lamp blinks in green and then become red. After that, press the wireless activation button on the tool in the same way.



► 1. Wireless activation button 2. Wireless activation lamp

If the cancellation is performed successfully, the wireless activation lamps will light up in red for 2 seconds and start blinking in blue.

**NOTE:** The wireless activation lamps finish blinking in red after 20 seconds elapsed. Press the wireless activation button on the tool while the wireless activation lamp on the cleaner is blinking. If the wireless activation lamp does not blink in red, push the wireless activation button briefly and hold it down again.

## Troubleshooting for wireless activation function

Before asking for repairs, conduct your own inspection first. If you find a problem that is not explained in the manual, do not attempt to dismantle the tool. Instead, ask Makita Authorized Service Centers, always using Makita replacement parts for repairs.

State of abnormality	Probable cause (malfunction)	Remedy
The wireless activation lamp does not light/blink.	The wireless unit is not installed into the tool. The wireless unit is improperly installed into the tool.	Install the wireless unit correctly.
	The terminal of the wireless unit and/or the slot is dirty.	Gently wipe off dust and dirt on the terminal of the wireless unit and clean the slot.
	The wireless activation button on the tool has not been pushed.	Push the wireless activation button on the tool briefly.
	The stand-by switch on the vacuum cleaner is not set to "AUTO".	Set the stand-by switch on the vacuum cleaner to "AUTO".
	No power supply	Supply the power to the tool and the vacuum cleaner.
Cannot finish tool registration / cancelling tool registration successfully.	The wireless unit is not installed into the tool. The wireless unit is improperly installed into the tool.	Install the wireless unit correctly.
	The terminal of the wireless unit and/or the slot is dirty.	Gently wipe off dust and dirt on the terminal of the wireless unit and clean the slot.
	The stand-by switch on the vacuum cleaner is not set to "AUTO".	Set the stand-by switch on the vacuum cleaner to "AUTO".
	No power supply	Supply the power to the tool and the vacuum cleaner.
	Incorrect operation	Push the wireless activation button briefly and perform the tool registration/cancellation procedures again.
	The tool and vacuum cleaner are away from each other (out of the transmission range).	Get the tool and vacuum cleaner closer to each other. The maximum transmission distance is approximately 10 m however it may vary according to the circumstances.
	Before finishing the tool registration/cancellation; - the switch trigger on the tool is pulled or; - the power button on the vacuum cleaner is turned on.	Push the wireless activation button briefly and perform the tool registration/cancellation procedures again.
	The tool registration procedures for the tool or vacuum cleaner have not finished.	Perform the tool registration procedures for both the tool and the vacuum cleaner at the same timing.
	Radio disturbance by other appliances which generate high-intensity radio waves.	Keep the tool and vacuum cleaner away from the appliances such as Wi-Fi devices and microwave ovens.
The vacuum cleaner does not run along with the switch operation of the tool.	The wireless unit is not installed into the tool. The wireless unit is improperly installed into the tool.	Install the wireless unit correctly.
	The terminal of the wireless unit and/or the slot is dirty.	Gently wipe off dust and dirt on the terminal of the wireless unit and clean the slot.
	The wireless activation button on the tool has not been pushed.	Push the wireless activation button briefly and make sure that the wireless activation lamp is blinking in blue.
	The stand-by switch on the vacuum cleaner is not set to "AUTO".	Set the stand-by switch on the vacuum cleaner to "AUTO".
	More than 10 tools are registered to the vacuum cleaner.	Perform the tool registration again. If more than 10 tools are registered to the vacuum cleaner, the tool registered earliest will be cancelled automatically.
	The vacuum cleaner erased all tool registrations.	Perform the tool registration again.
	No power supply	Supply the power to the tool and the vacuum cleaner.
	The tool and vacuum cleaner are away from each other (out of the transmission range).	Get the tool and vacuum cleaner closer each other. The maximum transmission distance is approximately 10 m however it may vary according to the circumstances.
	Radio disturbance by other appliances which generate high-intensity radio waves.	Keep the tool and vacuum cleaner away from the appliances such as Wi-Fi devices and microwave ovens.
The vacuum cleaner runs while the tool's switch trigger is not pulled.	Other users are using the wireless activation of the vacuum cleaner with their tools.	Turn off the wireless activation button of the other tools or cancel the tool registration of the other tools.

# MAINTENANCE

**⚠ CAUTION:** Always be sure that the tool is switched off and the battery cartridge is removed before attempting to perform inspection or maintenance.

**NOTICE:** Never use gasoline, benzine, thinner, alcohol or the like. Discoloration, deformation or cracks may result.

To maintain product SAFETY and RELIABILITY, repairs, any other maintenance or adjustment should be performed by Makita Authorized or Factory Service Centers, always using Makita replacement parts.

# OPTIONAL ACCESSORIES

**⚠ CAUTION:** These accessories or attachments are recommended for use with your Makita tool specified in this manual. The use of any other accessories or attachments might present a risk of injury to persons. Only use accessory or attachment for its stated purpose.

If you need any assistance for more details regarding these accessories, ask your local Makita Service Center.

- SDS-MAX Carbide-tipped drill bits
- SDS-MAX bull point
- SDS-MAX cold chisel
- SDS-MAX scaling chisel
- SDS-MAX clay spade
- Bit grease
- Side handle
- Side grip
- Depth gauge
- Blow-out bulb
- Dust extractor attachment
- Safety goggles
- Wireless unit
- Makita genuine battery and charger
- Plastic carrying case

**NOTE:** Some items in the list may be included in the tool package as standard accessories. They may differ from country to country.





**Makita Europe N.V.** Jan-Baptist Vinkstraat 2,  
3070 Kortenberg, Belgium

**Makita Corporation** 3-11-8, Sumiyoshi-cho,  
Anjo, Aichi 446-8502 Japan

[www.makita.com](http://www.makita.com)

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