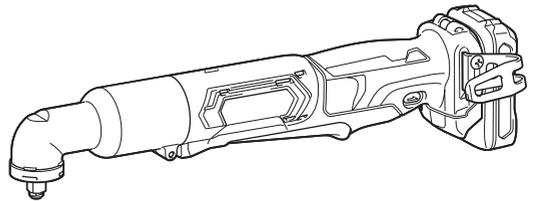
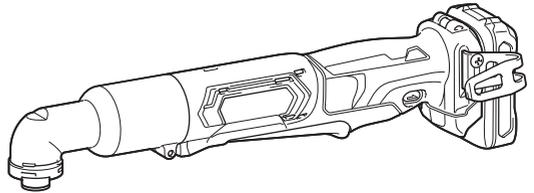


INSTRUCTION MANUAL



Cordless Angle Impact Driver / Cordless Angle Impact Wrench

TL064D / TL065D



Read before use.

SPECIFICATIONS

Model:		TL064D
Fastening capacities	Machine screw	4 mm - 8 mm
	Standard bolt	M4 - M12
	High tensile bolt	M4 - M8
No load speed	0 - 2,000 min ⁻¹	
Impacts per minute	0 - 3,000 min ⁻¹	
Maximum fastening torque	60 N·m	
Overall length	361 mm - 380 mm	
Rated voltage	D.C. 10.8 V - 12 V max	
Standard battery cartridge	BL1015 / BL1016 / BL1020B / BL1021B / BL1040B / BL1041B	
Charger	DC10SA / DC10SB / DC10WC / DC10WD	
Net weight	1.2 - 1.6 kg	

Model:		TL065D
Fastening capacities	Standard bolt	M4 - M12
	High tensile bolt	M4 - M8
Square drive	9.5 mm	
No load speed	0 - 2,000 min ⁻¹	
Impacts per minute	0 - 3,000 min ⁻¹	
Maximum fastening torque	60 N·m	
Overall length	361 mm - 380 mm	
Rated voltage	D.C. 10.8 V - 12 V max	
Standard battery cartridge	BL1015 / BL1016 / BL1020B / BL1021B / BL1040B / BL1041B	
Charger	DC10SA / DC10SB / DC10WC / DC10WD	
Net weight	1.2 - 1.6 kg	

- Due to our continuing program of research and development, the specifications herein are subject to change without notice.
- Specifications and battery cartridge may differ from country to country.
- The weight may differ depending on the attachment(s), including the battery cartridge. The lightest and heaviest combination, according to EPTA-Procedure 01/2014, are shown in the table.

Symbols

The following show the symbols used for the equipment. Be sure that you understand their meaning before use.



Read instruction manual.



Only for EU countries
Do not dispose of electric equipment or battery pack together with household waste material!

In observance of the European Directives, on Waste Electric and Electronic Equipment and Batteries and Accumulators and Waste Batteries and Accumulators and their implementation in accordance with national laws, electric equipment and batteries and battery pack(s) that have reached the end of their life must be collected separately and returned to an environmentally compatible recycling facility.

Intended use

The tool is intended for screw driving in wood, metal and plastic.

Noise

The typical A-weighted noise level determined according to EN62841:

Model TL064D

Sound pressure level (L_{pA}): 91 dB(A)

Sound power level (L_{WA}): 102 dB(A)

Uncertainty (K): 3 dB(A)

Model TL065D

Sound pressure level (L_{pA}): 90 dB(A)

Sound power level (L_{WA}): 101 dB(A)

Uncertainty (K): 3 dB(A)

The noise level under working may exceed 80 dB (A).

⚠ WARNING: Wear ear protection.

Vibration

The vibration total value (tri-axial vector sum) determined according to EN62841:

Model TL064D

Work mode: impact tightening of fasteners of the maximum capacity of the tool

Vibration emission (a_h): 15.0 m/s²

Uncertainty (K): 1.5 m/s²

Model TL065D

Work mode: impact tightening of fasteners of the maximum capacity of the tool

Vibration emission (a_h): 18.0 m/s²

Uncertainty (K): 1.5 m/s²

NOTE: The declared vibration emission value has been measured in accordance with the standard test method and may be used for comparing one tool with another.

NOTE: The declared vibration emission value may also be used in a preliminary assessment of exposure.

⚠ WARNING: The vibration emission during actual use of the power tool can differ from the declared emission value depending on the ways in which the tool is used.

⚠ WARNING: Be sure to identify safety measures to protect the operator that are based on an estimation of exposure in the actual conditions of use (taking account of all parts of the operating cycle such as the times when the tool is switched off and when it is running idle in addition to the trigger time).

EC Declaration of Conformity

For European countries only

The EC declaration of conformity is included as Annex A to this instruction manual.

SAFETY WARNINGS

General power tool safety warnings

⚠ WARNING: Read all safety warnings, instructions, illustrations and specifications provided with this power tool. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference.

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

Work area safety

1. **Keep work area clean and well lit.** Cluttered or dark areas invite accidents.

2. **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
3. **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

Electrical Safety

1. **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
2. **Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
3. **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
4. **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
5. **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
6. **If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply.** Use of an RCD reduces the risk of electric shock.
7. **Power tools can produce electromagnetic fields (EMF) that are not harmful to the user.** However, users of pacemakers and other similar medical devices should contact the maker of their device and/or doctor for advice before operating this power tool.

Personal Safety

1. **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
2. **Use personal protective equipment. Always wear eye protection.** Protective equipment such as a dust mask, non-skid safety shoes, hard hat or hearing protection used for appropriate conditions will reduce personal injuries.
3. **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.** Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
4. **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
5. **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.

6. **Dress properly. Do not wear loose clothing or jewellery. Keep your hair and clothing away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.
7. **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of dust collection can reduce dust-related hazards.
8. **Do not let familiarity gained from frequent use of tools allow you to become complacent and ignore tool safety principles.** A careless action can cause severe injury within a fraction of a second.

Power tool use and care

1. **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
2. **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
3. **Disconnect the plug from the power source and/or remove the battery pack, if detachable, from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
4. **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
5. **Maintain power tools and accessories. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.
6. **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
7. **Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.
8. **Keep handles and grasping surfaces dry, clean and free from oil and grease.** Slippery handles and grasping surfaces do not allow for safe handling and control of the tool in unexpected situations.
9. **When using the tool, do not wear cloth work gloves which may be entangled.** The entanglement of cloth work gloves in the moving parts may result in personal injury.

Battery tool use and care

1. **Recharge only with the charger specified by the manufacturer.** A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.

2. **Use power tools only with specifically designated battery packs.** Use of any other battery packs may create a risk of injury and fire.
3. **When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws or other small metal objects, that can make a connection from one terminal to another.** Shorting the battery terminals together may cause burns or a fire.
4. **Under abusive conditions, liquid may be ejected from the battery; avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help.** Liquid ejected from the battery may cause irritation or burns.
5. **Do not use a battery pack or tool that is damaged or modified.** Damaged or modified batteries may exhibit unpredictable behaviour resulting in fire, explosion or risk of injury.
6. **Do not expose a battery pack or tool to fire or excessive temperature.** Exposure to fire or temperature above 130 °C may cause explosion.
7. **Follow all charging instructions and do not charge the battery pack or tool outside the temperature range specified in the instructions.** Charging improperly or at temperatures outside the specified range may damage the battery and increase the risk of fire.

Service

1. **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.
2. **Never service damaged battery packs.** Service of battery packs should only be performed by the manufacturer or authorized service providers.
3. **Follow instruction for lubricating and changing accessories.**
4. **Keep handles dry, clean and free from oil and grease.**

Cordless impact driver safety warnings

1. **Hold the power tool by insulated gripping surfaces, when performing an operation where the fastener may contact hidden wiring.** Fasteners contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.
2. **Always be sure you have a firm footing. Be sure no one is below when using the tool in high locations.**
3. **Hold the tool firmly.**
4. **Wear ear protectors.**
5. **Do not touch the bit or the workpiece immediately after operation. They may be extremely hot and could burn your skin.**
6. **Keep hands away from rotating parts.**
7. **Use auxiliary handle(s), if supplied with the tool.** Loss of control can cause personal injury.

- Hold the power tool by insulated gripping surfaces, when performing an operation where the cutting accessory may contact hidden wiring. Cutting accessory contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.

SAVE THESE INSTRUCTIONS.

⚠WARNING: DO NOT let comfort or familiarity with product (gained from repeated use) replace strict adherence to safety rules for the subject product.

MISUSE or failure to follow the safety rules stated in this instruction manual may cause serious personal injury.

Cordless impact wrench safety warnings

- Hold the power tool by insulated gripping surfaces, when performing an operation where the fastener may contact hidden wiring. Fasteners contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.
- Wear ear protectors.
- Check the impact socket carefully for wear, cracks or damage before installation.
- Hold the tool firmly.
- Keep hands away from rotating parts.
- Always be sure you have a firm footing. Be sure no one is below when using the tool in high locations.
- The proper fastening torque may differ depending upon the kind or size of the bolt. Check the torque with a torque wrench.

SAVE THESE INSTRUCTIONS.

⚠WARNING: DO NOT let comfort or familiarity with product (gained from repeated use) replace strict adherence to safety rules for the subject product.

MISUSE or failure to follow the safety rules stated in this instruction manual may cause serious personal injury.

Important safety instructions for battery cartridge

- Before using battery cartridge, read all instructions and cautionary markings on (1) battery charger, (2) battery, and (3) product using battery.
- Do not disassemble battery cartridge.
- If operating time has become excessively shorter, stop operating immediately. It may result in a risk of overheating, possible burns and even an explosion.
- If electrolyte gets into your eyes, rinse them out with clear water and seek medical attention right away. It may result in loss of your eyesight.

- Do not short the battery cartridge:
 - Do not touch the terminals with any conductive material.
 - Avoid storing battery cartridge in a container with other metal objects such as nails, coins, etc.
 - Do not expose battery cartridge to water or rain.

A battery short can cause a large current flow, overheating, possible burns and even a breakdown.

- Do not store the tool and battery cartridge in locations where the temperature may reach or exceed 50 °C (122 °F).
- Do not incinerate the battery cartridge even if it is severely damaged or is completely worn out. The battery cartridge can explode in a fire.
- Be careful not to drop or strike battery.
- Do not use a damaged battery.
- The contained lithium-ion batteries are subject to the Dangerous Goods Legislation requirements.

For commercial transports e.g. by third parties, forwarding agents, special requirement on packaging and labeling must be observed. For preparation of the item being shipped, consulting an expert for hazardous material is required. Please also observe possibly more detailed national regulations.

Tap or mask off open contacts and pack up the battery in such a manner that it cannot move around in the packaging.
- Follow your local regulations relating to disposal of battery.

SAVE THESE INSTRUCTIONS.

⚠CAUTION: Only use genuine Makita batteries. Use of non-genuine Makita batteries, or batteries that have been altered, may result in the battery bursting causing fires, personal injury and damage. It will also void the Makita warranty for the Makita tool and charger.

Tips for maintaining maximum battery life

- Charge the battery cartridge before completely discharged. Always stop tool operation and charge the battery cartridge when you notice less tool power.
- Never recharge a fully charged battery cartridge. Overcharging shortens the battery service life.
- Charge the battery cartridge with room temperature at 10 °C - 40 °C (50 °F - 104 °F). Let a hot battery cartridge cool down before charging it.

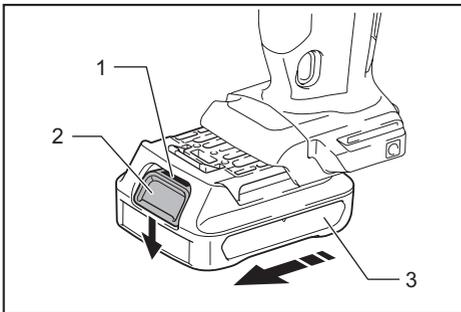
FUNCTIONAL DESCRIPTION

CAUTION: Always be sure that the tool is switched off and the battery cartridge is removed before adjusting or checking function on the tool.

Installing or removing battery cartridge

CAUTION: Always switch off the tool before installing or removing of the battery cartridge.

CAUTION: Hold the tool and the battery cartridge firmly when installing or removing battery cartridge. Failure to hold the tool and the battery cartridge firmly may cause them to slip off your hands and result in damage to the tool and battery cartridge and a personal injury.



► 1. Red indicator 2. Button 3. Battery cartridge

To remove the battery cartridge, slide it from the tool while sliding the button on the front of the cartridge.

To install the battery cartridge, align the tongue on the battery cartridge with the groove in the housing and slip it into place. Insert it all the way until it locks in place with a little click. If you can see the red indicator on the upper side of the button, it is not locked completely.

CAUTION: Always install the battery cartridge fully until the red indicator cannot be seen. If not, it may accidentally fall out of the tool, causing injury to you or someone around you.

CAUTION: Do not install the battery cartridge forcibly. If the cartridge does not slide in easily, it is not being inserted correctly.

Battery protection system

The tool is equipped with a battery protection system. This system automatically cuts off power to the motor to extend battery life.

The tool will automatically stop during operation if the tool and/or battery are placed under one of the following conditions:

Overloaded:

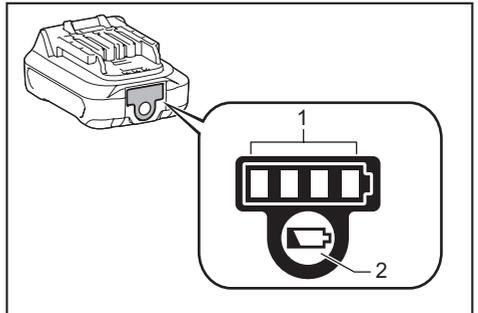
The tool is operated in a manner that causes it to draw an abnormally high current. In this situation, turn the tool off and stop the application that caused the tool to become overloaded. Then turn the tool on to restart. If the tool does not start, the battery is overheated. In this situation, let the battery cool before turning the tool on again.

Low battery voltage:

The remaining battery capacity is too low and the tool will not operate. If you turn the tool on, the motor runs again but stops soon. In this situation, remove and recharge the battery.

Indicating the remaining battery capacity

Only for battery cartridges with the indicator



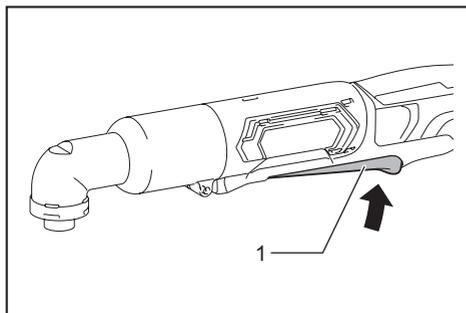
► 1. Indicator lamps 2. Check button

Press the check button on the battery cartridge to indicate the remaining battery capacity. The indicator lamps light up for few seconds.

Indicator lamps		Remaining capacity
Lighted	Off	
■ ■ ■ ■	□	75% to 100%
■ ■ ■ □	□	50% to 75%
■ ■ □ □	□	25% to 50%
■ □ □ □	□	0% to 25%

NOTE: Depending on the conditions of use and the ambient temperature, the indication may differ slightly from the actual capacity.

Switch action



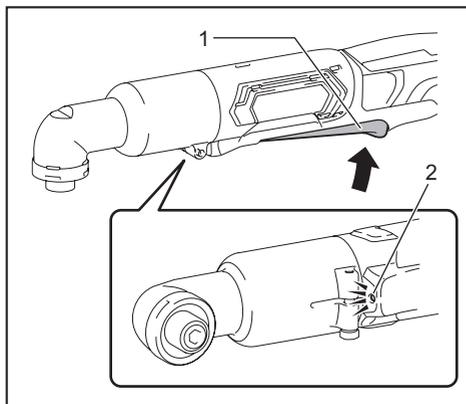
► 1. Switch lever

CAUTION: Before installing the battery cartridge into the tool, always check to see that the switch lever actuates properly and returns to the "OFF" position when released.

To start the tool, simply pull the switch lever. Tool speed is increased by increasing pressure on the switch lever. Release the switch lever to stop.

Lighting up the front lamp

CAUTION: Do not look in the light or see the source of light directly.

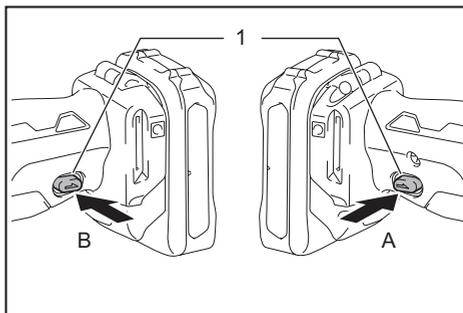


► 1. Switch lever 2. Lamp

Pull the switch lever to light up the lamp. The lamp keeps on lighting while the switch lever is being pulled. The light automatically goes out approximately 10 seconds after the switch lever is released.

NOTE: Use a dry cloth to wipe the dirt off the lens of the lamp. Be careful not to scratch the lens of lamp, or it may lower the illumination.

Reversing switch action



► 1. Reversing switch lever

CAUTION: Always check the direction of rotation before operation.

CAUTION: Use the reversing switch only after the tool comes to a complete stop. Changing the direction of rotation before the tool stops may damage the tool.

CAUTION: When not operating the tool, always set the reversing switch lever to the neutral position.

This tool has a reversing switch to change the direction of rotation. Depress the reversing switch lever from the A side for clockwise rotation or from the B side for counterclockwise rotation.

When the reversing switch lever is in the neutral position, the switch lever cannot be pulled.

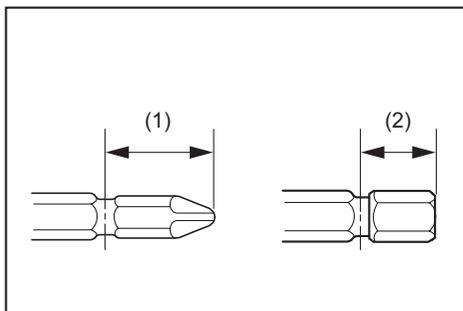
ASSEMBLY

CAUTION: Always be sure that the tool is switched off and the battery cartridge is removed before carrying out any work on the tool.

Installing or removing driver bit

For tool with sleeve to retain the bit

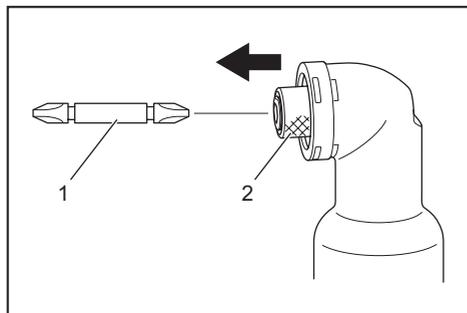
Use only driver bit/socket bit that has inserting portion shown in the figure. Do not use any other driver bit/socket bit.



► (1) 12 mm (2) 9 mm

To install the driver bit, pull the sleeve in the direction of the arrow and insert the driver bit into the sleeve as far as it will go.

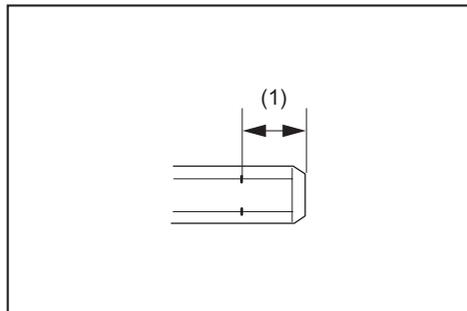
Then release the sleeve to secure the driver bit.



► 1. Driver bit 2. Sleeve

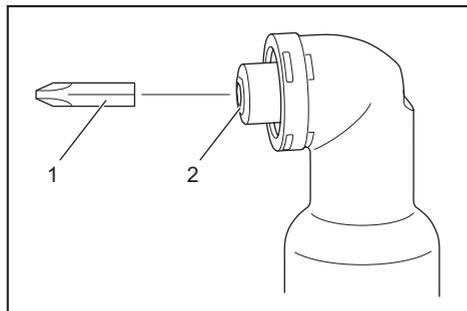
For tool without sleeve to retain the bit

Use only driver bit/socket bit that has inserting portion shown in the figure. Do not use any other driver bit/socket bit.



► (1) 8 mm

Use insert bits shown in the figure. To install the bit, just insert it into the spindle.



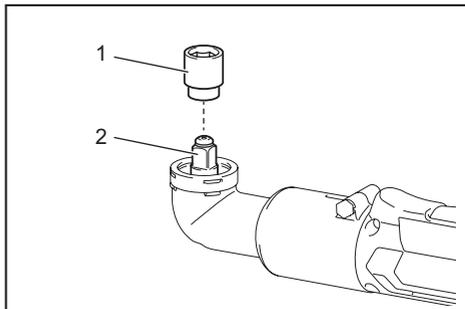
► 1. Insert bit 2. Spindle

NOTE: If the driver bit is not inserted deep enough into the sleeve, the sleeve will not return to its original position and the driver bit will not be secured. In this case, try re-inserting the bit according to the instructions above.

Installing or removing socket

Always use the correct size socket for bolts and nuts. An incorrect size socket will result in inaccurate and inconsistent fastening torque and/or damage to the bolt or nut.

To install the socket, push it onto the anvil of the tool until it locks into place. To remove the socket, simply pull it off.

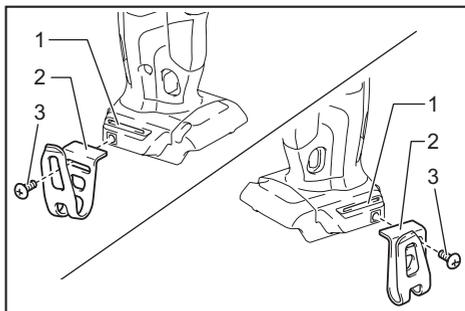


► 1. Socket 2. Anvil

Installing hook

Optional accessory

CAUTION: When installing the hook, tighten the screw firmly. Failure to do so may cause the breakage of the tool or personal injury.



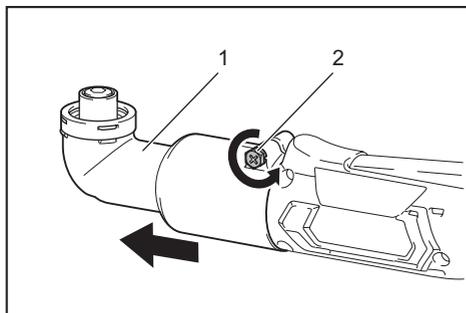
► 1. Groove 2. Hook 3. Screw

The hook is convenient for temporarily hanging the tool. This can be installed on either side of the tool. To install the hook, insert it into a groove in the tool housing on either side and then secure it with a screw. To remove, loosen the screw and then take it out.

Adjusting the angle head

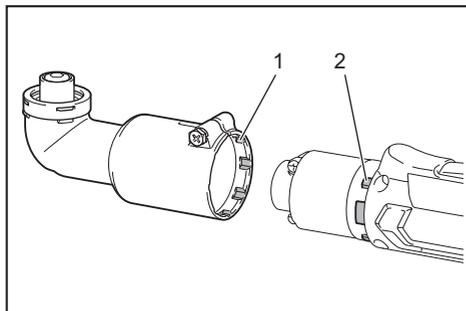
The angle head can be adjusted 360° (8 positions in 45-degree increments).

1. Loosen the hex bolt and remove the angle head.



- 1. Angle head 2. Hex bolt

2. Adjust the angle head to the desired position and reinstall it so that the teeth on the housing will match up with the grooves in the angle head.



- 1. Groove 2. Tooth

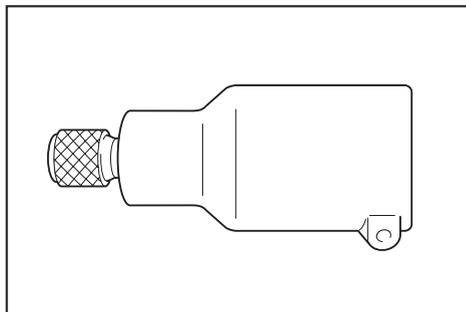
3. Tighten the hex bolt to secure the angle head.

Straight head and ratchet head

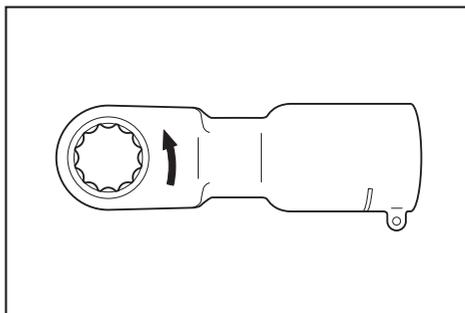
Optional accessory

Straight heads and ratchet heads are available as optional accessories for various applications on the job.

Straight head



Ratchet head



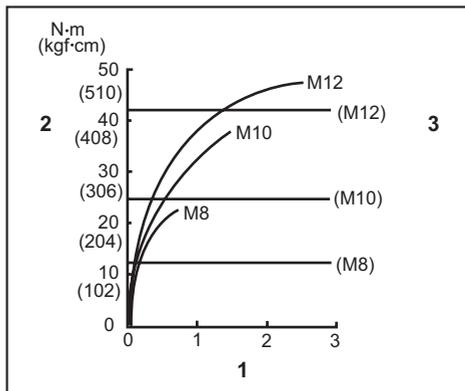
OPERATION

CAUTION: Always insert the battery cartridge all the way until it locks in place. If you can see the red indicator on the upper side of the button, it is not locked completely. Insert it fully until the red indicator cannot be seen. If not, it may accidentally fall out of the tool, causing injury to you or someone around you.

NOTICE: If you use a spare battery to continue the operation, rest the tool at least 15 min.

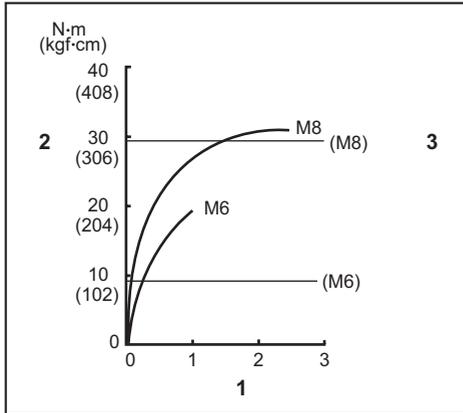
The proper fastening torque may differ depending upon the kind or size of the screw/bolt, the material of the workpiece to be fastened, etc. The relation between fastening torque and fastening time is shown in the figures.

Standard bolt



- 1. Fastening time (second) 2. Fastening torque
3. Proper fastening torque corresponding to each bolt diameter

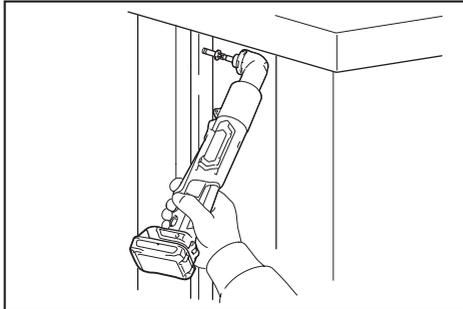
High tensile bolt



- ▶ 1. Fastening time (second) 2. Fastening torque
3. Proper fastening torque corresponding to each bolt diameter

For cordless angle impact driver

Hold the tool firmly and place the point of the driver bit in the screw head. Apply forward pressure to the tool to the extent that the bit will not slip off the screw and turn the tool on to start operation.



The fastening torque is affected by a wide variety of factors including the following. After fastening, always check the torque with a torque wrench.

1. When the battery cartridge is discharged almost completely, voltage will drop and the fastening torque will be reduced.
2. Driver bit or socket bit
Failure to use the correct size driver bit or socket bit will cause a reduction in the fastening torque.
3. Bolt
 - Even though the torque coefficient and the class of bolt are the same, the proper fastening torque will differ according to the diameter of bolt.
 - Even though the diameters of bolts are the same, the proper fastening torque will differ according to the torque coefficient, the class of bolt and the bolt length.
4. The manner of holding the tool or the material of driving position to be fastened will affect the torque.

5. Operating the tool at low speed will cause a reduction in the fastening torque.

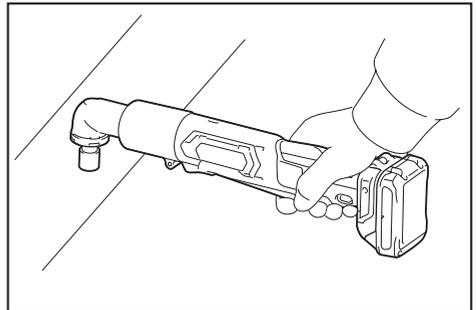
NOTE: Use the proper bit for the head of the screw/bolt that you wish to use.

NOTE: Hold the tool pointed straight at the screw.

NOTE: If the impact force is too strong or you tighten the screw for a time longer than shown in the figures, the screw or the point of the driver bit may be overstressed, stripped, damaged, etc. Before starting your job, always perform a test operation to determine the proper fastening time for your screw.

For cordless angle impact wrench

Hold the tool firmly and place the impact socket over the bolt or nut. Turn the tool on and fasten for the proper fastening time.



The fastening torque is affected by a wide variety of factors including the following. After fastening, always check the torque with a torque wrench.

1. When the battery cartridge is discharged almost completely, voltage will drop and the fastening torque will be reduced.
2. Impact socket
 - Failure to use the correct size impact socket will cause a reduction in the fastening torque.
 - A worn impact socket (wear on the hex end or square end) will cause a reduction in the fastening torque.
3. Bolt
 - Even though the torque coefficient and the class of bolt are the same, the proper fastening torque will differ according to the diameter of bolt.
 - Even though the diameters of bolts are the same, the proper fastening torque will differ according to the torque coefficient, the class of bolt and the bolt length.
4. The use of the universal joint or the extension bar somewhat reduces the fastening force of the impact wrench. Compensate by fastening for a longer period of time.
5. The manner of holding the tool or the material of driving position to be fastened will affect the torque.
6. Operating the tool at low speed will cause a reduction in the fastening torque.

NOTE: Hold the tool pointed straight at the bolt or nut.

NOTE: Excessive fastening torque may damage the bolt/nut or impact socket. Before starting your job, always perform a test operation to determine the proper fastening time for your bolt or nut.

MAINTENANCE

⚠CAUTION: Always be sure that the tool is switched off and the battery cartridge is removed before attempting to perform inspection or maintenance.

NOTICE: Never use gasoline, benzine, thinner, alcohol or the like. Discoloration, deformation or cracks may result.

To maintain product SAFETY and RELIABILITY, repairs, any other maintenance or adjustment should be performed by Makita Authorized or Factory Service Centers, always using Makita replacement parts.

OPTIONAL ACCESSORIES

⚠CAUTION: These accessories or attachments are recommended for use with your Makita tool specified in this manual. The use of any other accessories or attachments might present a risk of injury to persons. Only use accessory or attachment for its stated purpose.

If you need any assistance for more details regarding these accessories, ask your local Makita Service Center.

- Driver bits
- Bit piece
- Straight head
- Ratchet head
- Socket
- Socket adapter
- Extension bar
- Universal joint
- Socket bit adapter
- Makita genuine battery and charger

NOTE: Some items in the list may be included in the tool package as standard accessories. They may differ from country to country.

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